



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBT18603-1
Job Sheet 171709



Part No: RBT18603-1

Job Qty: 4 ea

Part Name: Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/7/18

Job Tracking No:

Due Date: 2/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: RBT18603 REV.H IPP REV:A 18.02.06 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		2/15/18	0.00	0.00	Start Up Machining-4		18-2-26
120	CNC Lathe	4 pcs		2/16/18	0.50	2.00	MORI SL-154		
130	QC	4 pcs		2/16/18	0.00	0.00	QC2 Machining-5		
140	QC	4 pcs		2/16/18	0.00	0.00	QC8 Machining-5		
150	Outsource	4 pcs		2/16/18	0.00	0.00	Outsource12		APR 18/19
160	Packaging	4 pcs		2/16/18	0.00	0.00	Packaging2		AT 08/03/19
170	QC	4 pcs		2/16/18	0.00	0.00	QC6		38 DAS
180	Packaging	4 pcs		2/16/18	0.00	0.00	Packaging3-2		MAR 21 2018
190	QC21-SA	4 Ea		2/16/18	0.00	0.00	QC21		MAR 21 2018 GA 145

Part Op 120 - 1-Machine as per folio FB822 FOLIO REV: DWG REV: 2-Debur
Descriptions: 150 - -Issue P/O to Groupe Altech; PO 039186 -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-1144-R1.250	1144 Steel Proof Round Bar 1.250"	1.0400 ft (.26 ea)	120-CNC Lathe	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
120-CNC Lathe	MT-1144-R1.250	1	22	0

5039967

1.31

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 2/7/18 4:00 PM Dart.lajeunesse.marie

Container No: S045453



Part: RBT18603-1

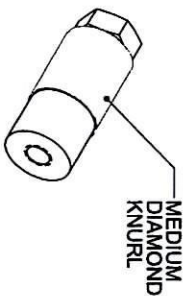
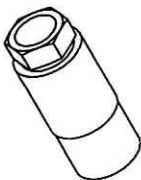
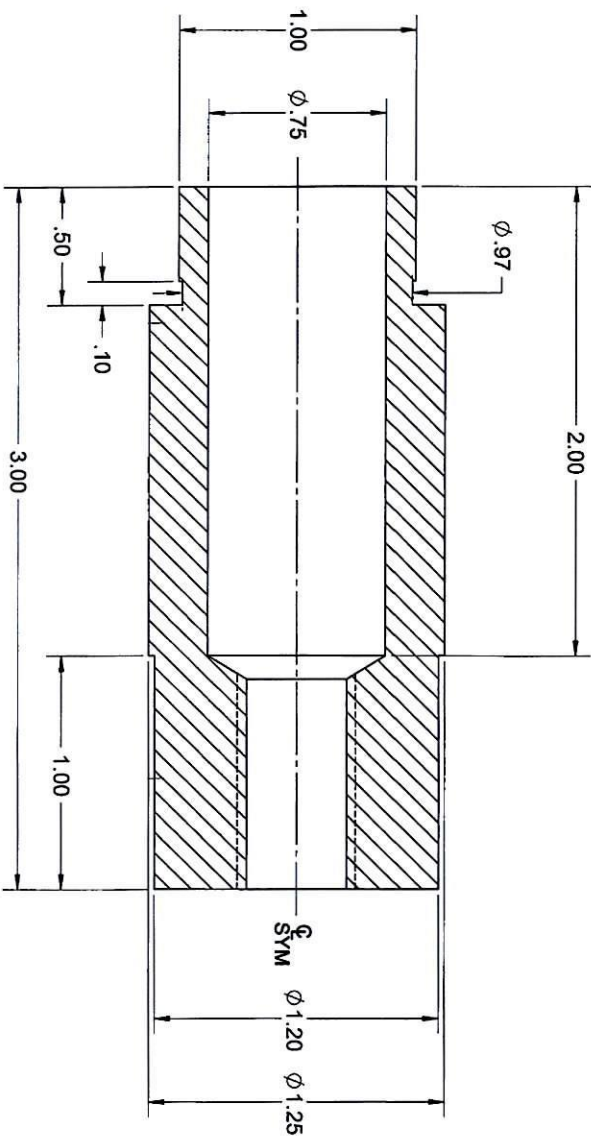
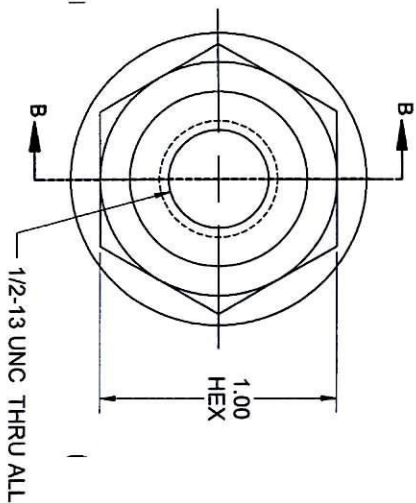
Job No: 171709

Serial No/Batch: S045453

Revision: RBT18603

Inspector:

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
H	TEMPLATE UPDATED, VIEW B-B ADDED FOR CLARITY, YELLOW ZINC CHANGED TO BLACK OXIDE	17-011	18.1.8	VM	ML



NOTES:
1) MATERIAL: AISI 1144 STRESSPROOF
2) HEAT TREAT: N/A
3) FINISH: BEAT: N/A
4) SPEC: MIL-C-13824, CLASS 1; MIL-C-16173 GRADE 4
5) BREAK ALL SHARP EDGES .015 x .45" OR .015R
6) IDENTIFICATION: N/A

[illegible]

nota



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PURCHASE ORDER PO039186

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	170063	RB412WA-CR&O-3-62-2A-1-2	required Blade Bolt Segments Removal / Installation Workaid -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 1 SC2 -Certificate of Conformity is required	Firmed	3/16/18	4 pcs	0 pcs	4 pcs	\$6.00/pcs	\$24.00
7	171450	RBW6405G02331-3G-05	Puller -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 1 SC2 -Certificate of Conformity is required	Firmed	3/16/18	2 pcs	0 pcs	2 pcs	\$6.00/pcs	\$12.00
8	171449	RBW6405G02331-3G-07	Pin -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 1 SC2 -Certificate of Conformity is required	Firmed	3/16/18	9 pcs	0 pcs	9 pcs	\$6.00/pcs	\$54.00
9	172466	RBE350A94-3700-C-01	Tube -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	3/16/18	9 pcs	0 pcs	9 pcs	\$1.80/pcs	\$16.20
10	171042	RBST1007-13	Secondary Seat -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	3/16/18	4 pcs	0 pcs	4 pcs	\$0.95/pcs	\$3.80
11	171709	RBT18603-1	Handle -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	3/16/18	5 pcs	0 pcs	5 pcs	\$2.25/pcs	\$11.25
12	171712	RBT18603-7	Foot -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	3/16/18	4 pcs	0 pcs	4 pcs	\$0.89/pcs	\$3.56



Certificat de Conformité / Certificate of Compliance



2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

007318- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
16-Mar-2018		Celine Schreindorfer		P0039186				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir / Back Order
2	RBE2-10-1-01 Rev.	RBE2-10-1-01 01 -BLACK OXIDE ON SST MIL-C-13964, CLASS 1; MIL-C-16173 GRADE 4	BLACK-OXIDE CH	6	6	0	0	0
3	RBE350A93-3303-02-1 Rev.	RBE350A93-3303-02-1 01 -BLACK OXIDE FINISH M MIL-C-13924C, CLASS 1	BLACK-OXIDE CH	6	6	0	0	0
4	RBE350A93-3303-02-3 Rev.	RBE350A93-3303-02-3 01 -BLACK OXIDE FINISH ON SST MIL-C-13942C, CLASS 1	BLACK-OXIDE CH	6	6	0	0	0
5	RBE350A93-3317-20 Rev.	RBE350A93-3317-20 01 -BLACK OXIDE FINISH ON SST MIL-C-13924C, CLASS 1	BLACK-OXIDE CH	6	6	0	0	0
6	RB412WA-CR&O-3-62-2A-1-2 Rev.	RB412WA-CR&O-3-62-2A-1-2 ASTM B633 TYPE 1 SC2 01 - ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT]	ZINC CH	✓ 4	4	0	0	0
7	RBW6405G02331-3G-05 Rev.	RBW6405G02331-3G-05 ON SST MIL-C-13924C, CLASS 1 01 - ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT]	ZINC CH	✓ 2	2	0	0	0
8	RBW6405G02331-3G-07 Rev.	RBW6405G02331-3G-07 ASTM B633 TYPE 1 SC2 01 - ZINC-CLEAR TRI [ZINC CLEAR TRIVALENT]	ZINC CH	✓ 9	9	0	0	0
10	RBST1007-13 Rev.	RBST1007-13 01 -BLACK OXIDE ON SST MIL-C-13924C CLASS 1	BLACK-OXIDE CH	4	4	0	0	0
11	RBT18603-01 Rev.	RBT18603-01 01 -BLACK OXIDE ON SST MIL-DTL-13924C CLASS 1	BLACK-OXIDE CH	5	5	0	0	0
12	RBT18603-07 Rev.	RBT18603-07 01 -BLACK OXIDE ON SST MIL-DTL-13924C CLASS 1	BLACK-OXIDE CH	4	4	0	0	0
13	RBST1007-11 Rev.	RBST1007-11 01 -BLACK OXIDE ON SST MIL-C-13924C CLASS 1	BLACK-OXIDE CH	4	4	0	0	0

9. RBE350A93-3700-C-1

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BUYER:

Notes Additionnelles / Additional Notes

Réçu par
Received By

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